

# More Precision

induSENSOR // Linear inductive displacement sensors



# Displacement sensors with external electronics



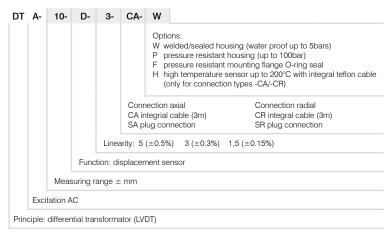
- induSENSOR LVDT
- Proven LVDT technology
- Measuring ranges ±1 ... ±25mm
- Extremely accurate also under difficult ambient conditions
- Long-term stability
- Wear-free

LVDT displacement sensors have a plunger which moves freely in the sensor housing.

The plunger is joined to the object by a thread to transfer the movement of the measurement object. The measurement process in the sensor takes place without contact and is therefore wear-free. The displacement sensors are mainly used to measure and monitor movements, displacements, positions, strokes, deflections, dislocations, etc. in vehicles, machines and systems.

The high sensor resolution is limited only by the noise in the sensor electronics. A further advantage of the symmetrically constructed sensors in the LVDT series is the zeropoint stability of the systems. The sensors are supplied with an excitation frequency of 1 to 5 kHz depending on the measurement range and an excitation amplitude of 2.5 to 5Veff. Matched sensor electronics are available in this respect. With appropriate setting possibilities for the excitation frequency and amplitude, the sensors can also be operated with alternative electronics.

#### Article



Model		DTA-1D- DTA-3D-		-3D-	DTA-5D- DTA		DTA-	10D-		15D-			DTA-25D-				
Connection		CA	SA	CA	SA	CA	SA	CA	SA	CA	CR	SA	SR	CA	CR	SA	SR
Measuring range		±1mm		±3mm		±5mm		±10	mm		±15mm		±25mm				
	standard ±0.5%	-		-			-		-		-			300 $\mu$ m			
Linearity	standard ±0.3%	6µm		18µm		30μm 60μm		90μm			150μm						
	optional ±0.15%	3µm		9µm		15	μm	30µm		45μm			-				
Excitation frequency	Excitation frequency		5kHz					2k	Hz	1kHz							
Excitation amplitude		5Veff							2.5Veff								
Sensitivity		133mV/Vmm 85mV/Vmm				53mV	//Vmm	44mV	/Vmm	45mV/Vmm 33mV			33mV/V	mm			
Temperature range								-20°	C80°C	;							
Storage temperature		-40°C +80°C / +120°C															
Temperature stability		zero ±50ppm/°C															
		sensitivity ±100ppm/°C															
Housing		stainless steel including magnetic shielding															
Minimum cable bending	g radius	20mm															
Outer diameter cable		~4.6mm															
Protection class		IP 67															
Shock		40g, 1000 shocks / axis															
		100g, 3 shocks / direction															
Vibration		10Hz 58Hz ±1.5mm / 58Hz 500Hz ±20g															
Electronics		MSC710 (page 8 - 9)															

FSO = Full Scale Output

# Sensor types with measuring range up to $\pm 10 mm$ (inner diameter ø2.7mm)

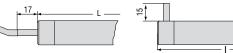


Type-CA with integral cable

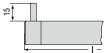


Type-SA with axial plug connection

# Sensor types with measuring range $\pm 15 mm$ and $\pm 25 mm$ (inner diameter ø4.8 mm)



Type - CA with integral cable



Type - CR with integral cable (radial)



**Type - SR** with radial plug connection

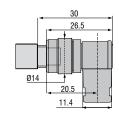


**Type - SA** with axial plug connection

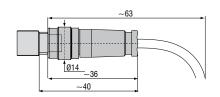
Basic model	DTA	-1D-	DTA-3D-		DTA-5D-		DTA-10D-		DTA-15D-			DTA-25D-				
Connection	CA	SA	CA	SA	CA	SA	CA	SA	CA	CR	SA	SR	CA	CR	SA	SR
Length of housing L	40mm	40mm	57mm	57mm	73mm	73mm	87mm	87mm		106.5	5mm			143.	5mm	
Length of plunger I 1)	19r	nm	29r	nm	30mm 3		35r	nm	51mm			62mm				
Housing diameter	10mm										20r	mm				

 $<sup>^{1)}</sup>$  Plunger in zero position (±10% of measuring range ±1 mm)

# Female connector 90° dimensions apply for all models



Female connector 90° dimensions apply for all models



# Sensor controller for LVDT series

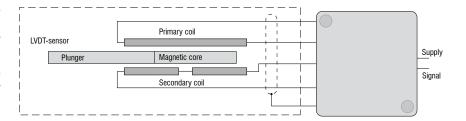
# induSENSOR LVDT

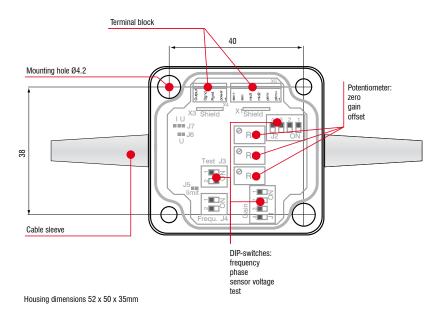


- Excellent linearity and resolution
- Zero and gain adjustable coarse/fine
- Excitation frequency 1 ... 10kHz (selectable)
- Compact and robust EMI-proofed housing

The MSC710 is a single-channel miniature sensor controller for the operation of inductive displacement sensors based on the LVDT principle (Linear Variable Differential Transformer). Its compact, but rugged design, makes it suitable for both industrial and laboratory applications.

Easily accessible and simple to operate, by using DIP-switches. The electronic unit can be matched to a wide range of sensors.





Model		MSC710-U	MSC710-I					
Power supply		18 30 VDC (18 45mA)						
Protection		Reverse polarity protection, overvoltage protection						
Sensor principle		for LVDT sensors						
Sensor excitation		150 400mV						
Sensor excitation		1/2/5kHz (selectable by DIP-switches)						
Input impedance	sensor	10kg	Ohm					
Range gain zero		-20+350% (trimpot)						
		±50% (trimpot)						
Output signal		$2 \dots 10 \text{ VDC } (R_a > 1 \text{kOhm})$	4 20mA (load <5000hm)					
Noise		< 1.5mV <sub>eff</sub> *	$< 3\mu A_{\mathrm{eff}}^{\star}$					
Noise		< 15mV <sub>ss</sub>	$<$ 30 $\mu$ A $_{ss}$					
Linearity		<0.02% FSO						
Frequency response		300Hz (-3dB)						
Temperature range	storage	-40°C +85°C						
lemperature range	operating	0°C +70°C						
Temperature stability		±100ppm / °C						
Protection class		IP 65						
Weight		80g						
Housing material		ABS-plastic						
Electromagnetic compatibility (EMC)		EN 61326-1:2006 (spurious emission)						
		EN 61326-2-3:2006 (immunity to interference)						
Vibration		EN 60068-2-64 (noise)						
Shock		EN 60068-2-29 (continous shock)						

FSO = Full Scale Output \* RMS AC-Measuring, Frequency 3 Hz ... 300 Hz

# General accessories

2960031 MC25D digital micrometer calibration fixture

2420062 PS2020 power supply on DIN rail,

input 100 - 240VAC, output 24VDC / 2.5A

2984026 certificate function and linearity inspection certificate incl.

protocol with listed measurement data of the linearity inspection

and documentation

# Accessories VIP and LVP series

#### Connection cable

0157043	C703-5	VIP/LVP/EDS 7-pin connection cable, 5m
2902084	C703-5/U	VIP/LVP/EDS 7-pin connection cable, 5m
		for voltage output 1 - 5V
0157050	C703/90-5	VIP-/LVP-/EDS-7-pin connection cable, 5m
		with 90° cable connector
2962001	MBS 12/8	mounting set for VIP series
		with 3 mounting blocks and 2 adapting rings
0487087	MBS 12/8	mounting block VIP/LVP series

#### Plunger

0800114	LVP-50	plunger
0800115	LVP-100	plunger
0800116	LVP-200	plunger

# Accessories LDR series

#### Connection cable

0157047 C7210-5/3 sensor cable, 5m, with cable connector 0157048 C7210/90-5/3 sensor cable, 5m, with 90° cable connector

# Supply cable

2901087 PC710-6/4 supply/output cable, 6m

#### Plunger

0800136	LDR-10	plunger
0800137	LDR-25	plunger
0800138	LDR-50	plunger

# Accessories EDS series

#### Service

2985001 Function and linearity inspection for EDS series incl. pressure inspection and documentation without recalibration

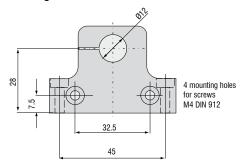
#### Connection cable

Connectio	n cable	
0157043	C703-5	VIP/LVP/EDS 7-pin connection cable for S series, 5m
2902084	C703-5/U	VIP/LVP/EDS 7-pin connection cable for S series, 5m
		for voltage output 1 - 5V
0157050	C703/90-5	VIP/LVP/EDS 7-pin connection cable for S series, 5m
		with 90° cable connector
2901143	C705-5	VIP-/LVP-/EDS -pin connection cable for F series, 5m
2901160	C705-15	VIP-/LVP-/EDS -pin connection cable for F series, 15m



Linearity inspection certificate

#### Mounting block VIP and LVP series



# AccessoriesLVDT series

Sensor cable

2902004 C701-3 sensor cable 3m, with connector and tin-plated free ends
2902013 C701-6 sensor cable, 6m, with connector

and tin-plated free ends
C701/90-3 sensor cable, 3m, with 9

sensor cable, 3m, with 90° connector and tin-plated free ends

2966002 MSC710 connector set for supply/output cable

2981010 connector mounting and calibration of MSC710

Connection cable

2901087 PC710-6/4 supply/output cable, 6 m

Plunger

2902009

DTA-1D 0800001 plunger 0800002 DTA-3D plunger DTA-5D 0800003 plunger 0800004 DTA-10D plunger 0800005 DTA-15D plunger 0800006 DTA-25D plunger

Flange

0483090.01 DTA-F10 mounting flange, slotted for

DTA-1D, DTA-3D, DTA-5D, DTA-10D

0483083.02 DTA-F20 mounting flange, slotted

for DTA-15D, DTA-25D

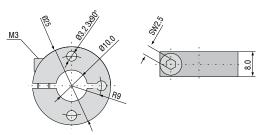
Probe tips

0459002 type 2

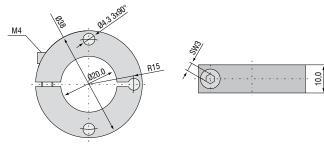
0459001 type 2 hard metall

0459003 type 11 0459004 type 13

# Flange DTA-F10



# Flange DTA-F20



# Standard probe tip: type 2 Option: type 11 Option: type 13







# High performance sensors made by Micro-Epsilon



Sensors and systems for displacement and position



Sensors and measurement devices for non-contact temperature measurement



2D/3D profile sensors (laser scanner)



Optical micrometers, fibre optic sensors and fibre optics



Colour recognition sensors, LED analyzers and colour online spectrometer



Measurement and inspection systems

