**M-Coat D** 

Micro-Measurements **EMEME** 

## **Protective Coating**



## FEATURES

- Air drying
- Opaque
- · Good base coating



## DESCRIPTION

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Air-drying solvent-thinned (toluene) acrylic. Dense white color for easy visual inspection of coverage. Forms hard thin coating capable of high elongation. Can be removed with *M-LINE* Rosin Solvent or toluene. Apply in thin coats to prevent solvent entrapment. Film thickness 0.005-0.01 in [0.1-0.25mm] per coat.

Good general laboratory moisture barrier. Electrical leakage negligible even when uncured. Good base coating for subsequent applications of M-Coat B. Convenient for anchoring and insulating intrabridge wiring and jumper leads. Chemical resistance only fair but can be improved by postcure at  $+175^{\circ}F$  [ $+80^{\circ}C$ ] for 30 minutes.

### **CHARACTERISTICS**

#### **Cure Requirements:**

Air dry for 15 minutes then cure for 24 hours at  $+75^{\circ}F[+24^{\circ}C]$ or one hour at  $+150^{\circ}F[+65^{\circ}C]$ . Overcoats can be applied 30 minutes from time of application. Coating binder begins to sublimate at  $+280^{\circ}F[+140^{\circ}C]$ , but residue is inorganic and will not become conductive. Operating Temperature Range: *Short Term:* -100° to +325°F [-75° to +160°C]. *Long Term*: -100° to +250°F [-75° to +120°C].

#### Shelf Life:

Minimum 1 year at +75°F [+24°C] kept tightly sealed.

## **PACKAGING OPTIONS**

Kit: 4 brush-cap bottles (1oz [30ml] ea) Bulk: Quart container



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